



Integrated Design



Handheld Welding Gun



3mm Welding Thickness



Multiple Welding Methods







#### Customer-orientated

Wish to provide benefit to agents and customers

Free pre-sales consulting, free sample service

Life-long service

Engineer overseas installation available

2-12 hours quick feedback & after-sales service

10000" customers choice

Perfect Laser wish to be your reliable business partner



Perfect Laser's handheld fiber laser welding machine (model: PE-W1000G) adopts continuous fiber laser as laser source. It's a fiber laser welding machine for metal welding.

Adopt industrial integrated design, the structure is compact and beautiful, laser beam mode is excellent and can make the energy concentrate. So performance of handheld fiber laser welding machine is very stable and reliable, have long lifespan.

The fiber laser welding head adopts water-cooled design, so it won't get over-heated during welding, have very small diameter, easy for hand-holding. It can also can be customized due to different materials.



















### **Applicable Materials**

It is used for welding of various 3mm thin metal materials, such as: carbon steel, stainless steel, aluminum, galvanized sheet and so on.

### **Applicable industry**

It is widely used in the advertising and metal industry, such as: LED letters, advertising signs and many other industries.





- This handheld laser welding machine is mainly for welding 3mm metal sheet. Unlike traditional YAG welding technology, it's easier to deform the thin plate metal welding.
- The laser mode of this handheld fiber laser welding machine is in continuous fiber laser mode, so the welding surface is smooth.
- Users can quickly learn to operate this handheld laser welding machine, it saves many labor costs.
- A variety of handheld laser welding heads are available to choose. Different handheld laser welding heads can be selected for various requirements, such as: metal parts, internal welding, right-angle welding, narrow-side welding, and large spot welding.
- Heat affected zone is small, no deformation, due to heat conduction is also lower.
- Higher efficiency. The traditional welding adopts arc welding, the work efficiency is low. This handheld laser welding machine breaks through the traditional method and adopts directional point-to-point welding, which is 10-15 times faster than ordinary welding method. Therefore, it has higher working efficiency.



# 1 Integrated Design

The machine adopts an integrated design, the control system, laser source and water chiller are integrated in one cabinet.

So the machine size is compact, it just occupy small space and very convenient to move with universal wheels.





Traditional laser welding machine with 3 parts and very big size



## 2 / Handheld Welding Gun

Handheld welding gun is adopted for easy operation.

Different welding nozzle can be choose to adapt various angles of





# 3 Laser Source

Adopt 1000 watts high-power continuous fiber laser as the light source. The welding surface is smooth, and it is not easy to deform.

Compared with traditional YAG laser, fiber laser has higher energy density, smaller weld heat affected zone, longer service life, lower energy consumption, no consumables, and higher stability.





# 4 1.4 kw Water Chiller

Adopt 1.4 kw water chiller. It has double circulation system, heat-exchange titanium tube, over-heat alarm, flow protection, water level protection.

It can cool the heat during working, make the machine working in good condition and long lifespan.





### Temperature Control Panel





# 5 Red Light Pointer

As laser beam is in-visible, the red light pointer will help you finding the laser welding point easily.

It's very convenient for operation.



# 6 Assistant Gas

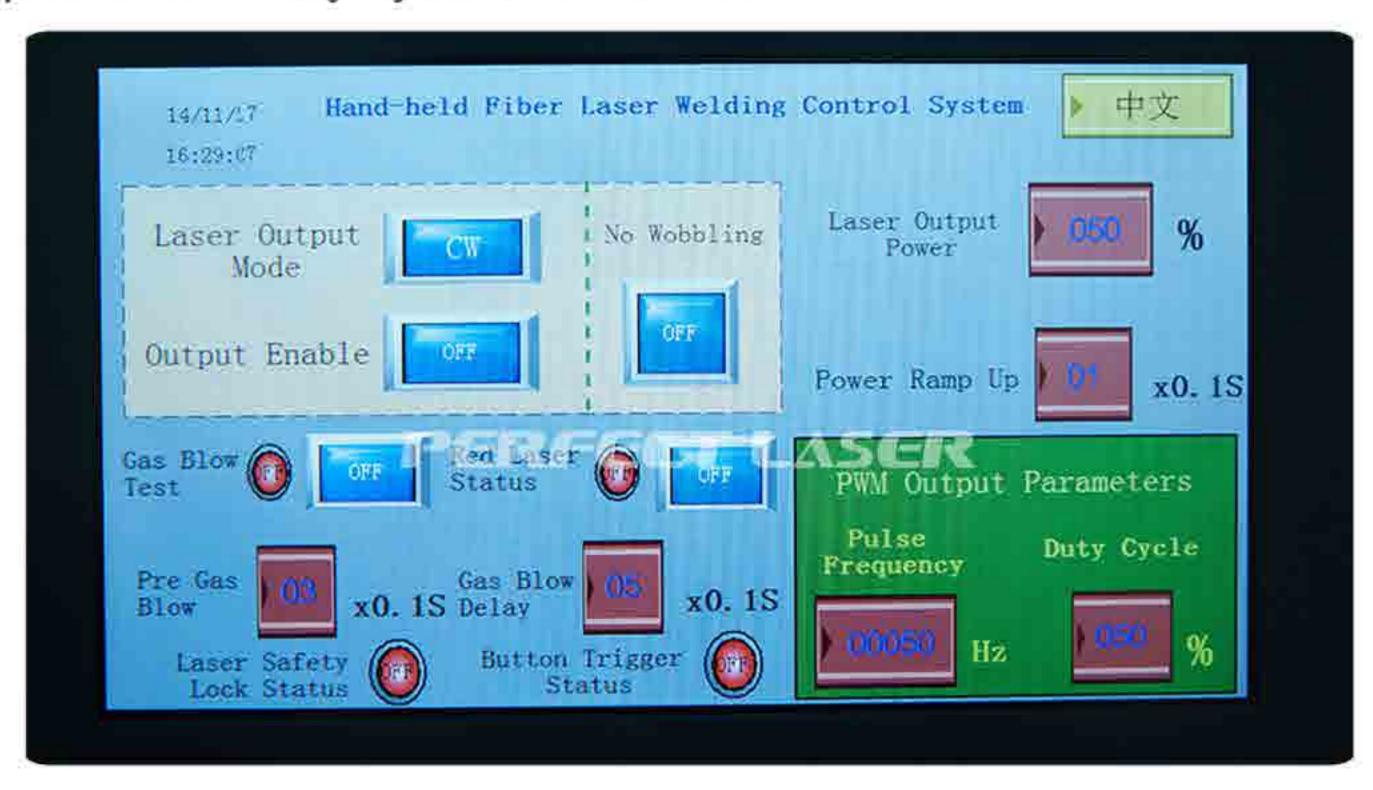
It's generally recommended that the auxiliary gas to be argon, which is in-expensive and can protect your materials.





# 1 LCD Colorful Screen

All parameters have been set up before dispatching, so it's easy for you to start welding by simply setting the laser output power and duty cycle as needed.





# 1 Welding Wire Auto Feeding System

It adopts microcomputer control, stepping reduction motor drive, high wire feeding precision and good repeatability. It is used to fill the welding empty space.







Wire Exit

# 2 Exhaust Fan

Can exhaust the heat to prevent the machine from over-heating during long-time using.





Product Name	Handheld Fiber Laser Welding Machine
Model	PE-W1000G
Input Voltage	220V / 50HZ / 20A
Maximum Input Power	3.5 KW
Fiber Laser Source	1000 W
Welding Thickness	≦3mm
Welding Head Configuration	QBH + double water cooling inside
Laser Mode	Continuous / Modulation
Laser Wavelength	1070nm
Beam Divergence Angle	≤1.2mrad/m
Welding Interface	QBH
Fiber Cable Length	10m
Laser Spot Diameter	0.2-2mm,adjustable
Targeting	Red light
Water Cooling System	1000w water cooler inside, double cir- culation system, Heat-exchange titani- um tube, over-heat alarm, flow protec- tion, water level protection
Machine Size	1030x600x1200mm
Whole Weight	260 Kgs



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Laser Optic Specification		
Rated Power (CW)	1000 (-0,+10%)W	
Operation Mode	Continuous / Modulation	
Polarization	Random	
Emission Wavelength	1070nm	
RF Width	< 6.0nm	
Output Power Adjustable (CW)	10 - 100%	
Emission Wavelength	630 - 680nm	
Maximum Output Power	1.0mW	
QBH Optic Output Interface Specification		
NA (nominal)	0.1	
M2	1.2	
Mode Field Diameter	21.0 Micron	
Core/Cladding Diameter	20/400 Micron	
Cable Length	10 m	
Maintainable Output Power (CW)	10 - 100%	
Emission Wavelength	630 - 680nm	
Maximum Output Power	1.0mW	
Fitting Parts (Free of Charge)		
Protect Mirror	10 pieces	
Filter Core	1 piece	
Welding Copper Nozzle	2 pieces	









Q1: Are you a factory or a trade company?

A1: We are a factory.

Q2: Where is your factory located? How can I visit there? A2: Our factory is located in Wuhan, Hubei province, China. All our clients are warmly welcome to visit us!

Q3: Do you have any certificates?
A3: All series of machines have passed CE cerification.

Q4: What is the trade term?

A4: FOB/CIF/CFR/EXW are favorable.

Q5: What is the payment term?

Q6: Do you arrange shipment for the machines?
A6: Yes, We can arrange shipment based on FOB/CIF terms.
For EXW price, shipment should be arranged by your shipping agents.

Q7: Warranty?

A7: 12 months guarantee.

Q8: How is the packing?
A8: All the packing comply with exporting standard.

Q9: How long is the lead time? A9: 7-10 working days.

For other questions, we will reply you ASAP after receiving your consult!

